

TECHNICAL DATA SHEET

PEBAX® RNEW® 40R53 SP 01

POLYETHER BLOCK AMIDE PELLET

PEBAX® RNEW® 40R53 SP 01 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. It is partially produced from a renewable & sustainable source (castor oil). This SP grade is heat & UV stabilized. It is used in sport and consumer applications.

DESIGNATION

PEBA

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

ADDITIVES

- Heat Stabilized
- Light Stabilized

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Shrinkage, Parallel (t+24h)	0.5 %	ISO 294-4
Shrinkage, Normal (t+24h)	1.2 %	ISO 294-4

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Hardness, Shore D, 15 s	- / 39	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Stress at 50% strain, 23°C (73°F), 50 mm/min	- / 8.2 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	- / 75 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 75 MPa	ISO 178
Stress at break, 23°C (73°F), 50 mm/min	- / 45 MPa	ISO 527-1/-2
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 400 %	ISO 527-1/-2

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

PEBAX® RNEW® 40R53 SP 01

속성	값	테스트 표준
Melting temperature, 10°C/min	148 °C	ISO 11357-1/-3

OTHER PROPERTIES

속성	값	테스트 표준
Water absorption, 23°C (73°F), immersion, equilibrium	1.4 %	ISO 62
Bio-based carbon content, Measured	45 %	ASTM D6866
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	0.5 %	ISO 62
Specific gravity, 23°C (73°F)	1.03 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

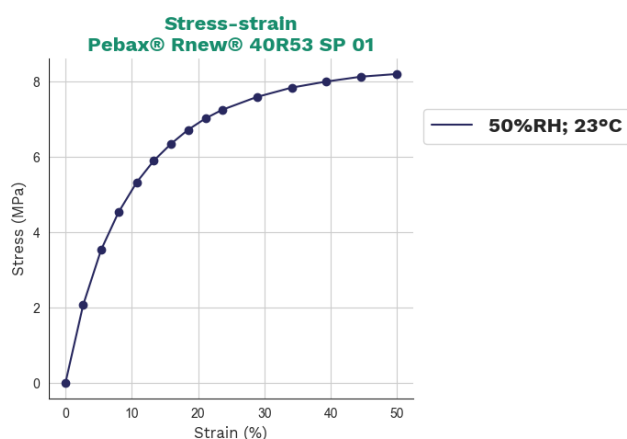
PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 210°C / 240°C / 270°C (410°F / 430°F / 520°F)
- Typical mold temperature - Injection molding: 10-30°C (50-90°F)
- Drying time and temperature: 60-70°C (140-160°F) / 4-8 hours

SPECIAL CHARACTERISTICS

- Bio-based

DIAGRAMS



Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790

[arkema.com](https://www.arkema.com)

ARKEMA